## WARRANTY

SureFire warrants our suppressors and suppressor related products to be free from defects in workmanship and materials for the lifetime of the original owner. We will repair, replace, or refund your original purchase price of a product if it is determined by SureFire to be defective. This warranty does not cover normal wear and tear, damage to the suppressor resulting in whole or in part from unauthorized repairs, unstable or non-SAAMI/NATO specification ammunition, abuse, misuse, or neglect. Unwarranted repairs to the suppressor, including but not limited to core rebuilds, made necessary by any of these factors will be invoiced to the owner who will be given the right to approve such work before it commences. BSD's and BFA's are designed to be used with blank ammunition only. Any damage due to live fired rounds is not covered by this warranty and cannot be repaired. SureFire assumes no responsibility whatsoever and will honor no claims for damages, regardless of nature, for physical injury or property damage resulting from careless and/or irresponsible handling, adjustments to the suppressor and/or suppressor related products, neglect or abuse.

## DISCLAIMER

The above warranties are exclusive, and to the extent permitted by applicable laws, shall be in lieu of all other warranties, expressed or implied, including, without limitation, any warranty of merchantability or fitness for a particular use or purpose. SureFire disclaims any and all liability for product malfunctions, physical injuries, or property damage that result in whole, or in part, from the criminal, negligent, or improper use of the product: and/or from modifications or alterations thereto. In no event shall SureFire be liable for any incidental, special, or consequential damages relating to the purchase, use, or performance of any SureFire product.

## WARRANTY CLAIMS

For repair or replacement email Technical Support at technicalsupport@surefire.com or contact Customer Service at 800-828-8809 (toll free) or 714-545-9444 and obtain a Return Merchandise Authorization number (RMA#). An initial request for RMA can also be submitted through the link on www.surefire.com. You may be supplied with additional shipping instructions specific to the product being returned. Package the unit carefully and in accordance with all instructions then return to the mailing address provided (no CODs please). SureFire will pay any reasonable shipping costs to return the unit to you. ©2019 SureFire, LLC. All rights reserved.

# SUREFIRE.

| SPECIFICATIONS | SF-ACST | |
|---|---|---|
| CALIBER | 5.56 mm, 7.62 mm |
| MATERIAL | Stainless Steel |
| FINISH | Nitride |
| LENGTH | 2.4 in (6 cm) |
| WEIGHT | 7.4 oz (209 g) |

## SF-ACST

CARBON SCRAPING TOOL

SF-ACST-556 , SF-ACST-762

## USER MANUAL

## INTRODUCTION

The Adapter Carbon Scraping Tool (ACST) is designed to remove carbon from the corresponding caliber adapter to an adequate level for proper attachment of the suppressor. While carbon may still be visible on the adapter this is not a concern as this precision tool is designed to ensure correct dimensional tolerances are kept for fitment of the suppressor to suppressor adapter.

## KIT CONTENTS

• SF-ACST
• User manual

### ⚠ WARNING

ALWAYS confirm weapon is unloaded and on SAFE before using this product.
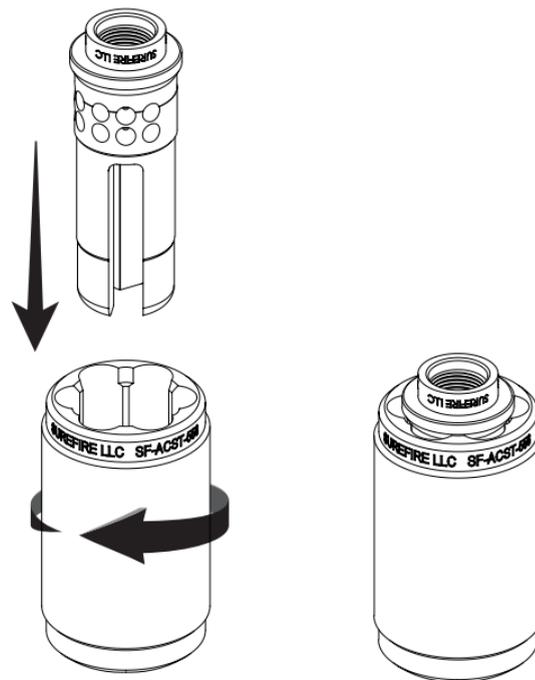
## INSTRUCTIONS (FIG. 1)

1. Place corresponding caliber specific ACST over the affixed SureFire "Suppressor Adapter" on the weapon system.
2. Rotate the ACST clockwise and counterclockwise exerting downward pressure until the tool turns freely.

   *Note: If a large amount of carbon is present the ACST may have to essentially be twisted onto the adapter.*

3. Carbon flake will be present during this process which is normal. No cleaning of the ACST is required as the internal channels direct the carbon out of the tool

*Note: The ACST is designed for field expedient cleaning. A deeper cleaning of the adapter and internal bearing surface of the suppressor is recommended when able.*



(FIG. 1)