

60-/100-Round High-Capacity Magazine

Disassembly:

1. Use punch or screwdriver to pry up rear of floor plate, then slide floor plate rearward to remove. (Illustration 1)
2. Remove divider/spring guide through bottom opening.
3. Remove bottom spring for four column follower and spring cup. Note: Depress and gently rock bottom spring to clear floor-plate tabs on magazine body to avoid damaging plating on spring.
4. Remove top spring for four column follower and four-column follower.
5. Remove two-column follower spring and two-column follower.

Assembly:

1. Insert the sub assembly of the two column follower, the two column spring, and the four column follower into the magazine body. Ensure the followers are properly aligned. (illustration 2)
2. Invert and insert the divider/spring guide, from top of magazine body, into the slot in the two-column follower so its curvature aligns with the curvature of the mag body. (See illustration 3) Note: Divider/spring guide is purposely being inserted upside-down in order to align springs and followers during assembly process.
3. Attach four-column-follower top spring to the cylindrical portion of the four-column follower.
4. Attach four-column-follower bottom spring to the spring cup. Note: Spring must be fully seated against lip of spring cup.
5. Place spring cup over top spring, Insert spring cup and bottom spring into magazine body. Note: Cup must be inserted at 45-degree angle between floor-plate tabs at bottom of magazine. Depress each spring coil and move side-to-side to avoid contact with the tabs until the bottom spring is fully installed into magazine body.
6. Remove the inverted divider/spring guide from the opening at the top.
7. Insert divider/spring guide through bottom opening of magazine into the center of the bottom spring until fully seated. Ensure divider and springs are aligned toward the spine of the body.
8. Depress divider/spring guide until floor plate has room to be re-inserted into retaining tabs. (See illustration 4)
9. Slide floor plate until it's fully engaged with the magazine body. Note: Ensure gray spring guide base is visible through hole in floor plate.

Illustration 1

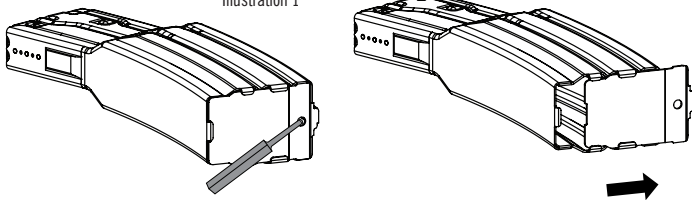


Illustration 2

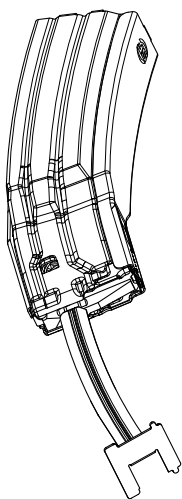


Illustration 3

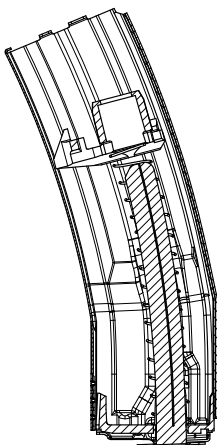
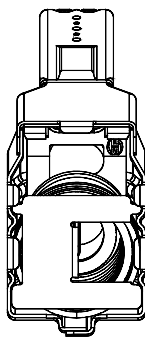


Illustration 4



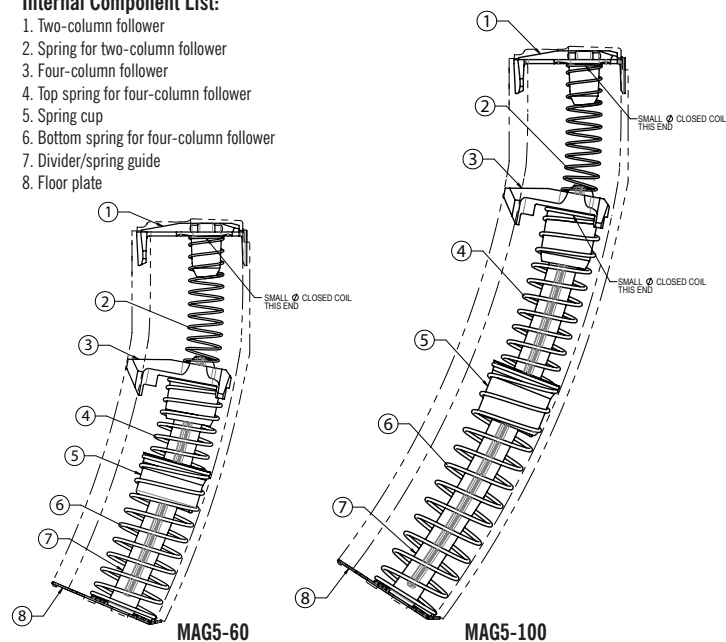
SureFire High-Capacity 60-/100-round magazines for 5.56 x 45mm NATO ammunition are compatible with M4/M16/AR-15 variants and other firearms that are STANAG 4179 compliant. They are easily disassembled without tools. Constructed from Mil-Spec hard-anodized 6000-series aluminum, our magazines feed smoothly and reliably due to optimal geometry, non-binding coil springs, and ingenious nesting polymer followers.

FEATURES:

- Compatible with M4/M16/AR-15 variants
- STANAG 4179 compliant
- Fully loaded magazine seats into weapon with bolt forward
- Magazine can be left loaded and stored for prolonged periods of time without fatiguing springs
- Requires no special lubricants
- Weight of magazine is centered under the weapon
- SureFire V92 (60-round) and V93 (100-round) magazine pouches available separately

Internal Component List:

1. Two-column follower
2. Spring for two-column follower
3. Four-column follower
4. Top spring for four-column follower
5. Spring cup
6. Bottom spring for four-column follower
7. Divider/spring guide
8. Floor plate



Disclaimer

Do not use any firearm, firearm accessory, or ammunition—under any circumstances—without having received proper instruction from a qualified professional, and only in compliance with applicable laws. To ensure that SureFire's high-capacity magazines are compatible and/or safe to use with your firearm, firearm accessories, and ammunition, review your firearm manufacturer's specifications. SureFire is not responsible for damage to the magazine resulting in whole or in part from criminal or negligent use, improper or careless handling, modifications or alterations, unauthorized repairs, defective, improperly loaded, non-standard, non-SAAMI/NATO-specification ammunition, abuse, misuse, or neglect. SureFire accepts no responsibility or liability for your actions including, without limitation, any accident, injury, or damage that may result.

WARRANTY

SureFire, LLC warrants our high-capacity magazine products to be free from defect in workmanship and materials. We will repair, replace, or refund your original purchase price of this product, at our discretion, if it is determined by us to be defective. Normal wear and tear is not covered, nor is damage resulting from abuse, neglect, or altering this product from its original state.

WARRANTY CLAIMS

Before returning any product, you MUST obtain a Return Merchandise Authorization number (RMA#) from a customer service representative. To obtain a Return Merchandise Authorization number (RMA#) for repair or replacement of product, contact Customer Service by phone or send an e-mail or FAX request to:

Toll Free: 800-828-8809
 Outside the U.S.: 714-545-9444
 Fax: 714-545-9537
 Email: helpyou@surefire.com

When a Return Merchandise Authorization number (RMA#) has been issued, send product to:

SureFire, LLC.
 Repairs Department, RMA# _____
 4750 Longley Lane, Suite 202
 Reno, NV 89502

SureFire will pay any reasonable shipping costs to return the unit to you.

THIS DOCUMENT CONTAINS TECHNICAL DATA CONTROLLED UNDER THE INTERNATIONAL TRAFFIC IN ARMS REGULATIONS (ITAR). EXPORT AND/OR RELEASE FOR FOREIGN PERSONS REQUIRES PRIOR AUTHORIZATION FROM THE U.S. DEPARTMENT OF STATE.

71-01-839
 REV. D
 11-2013